

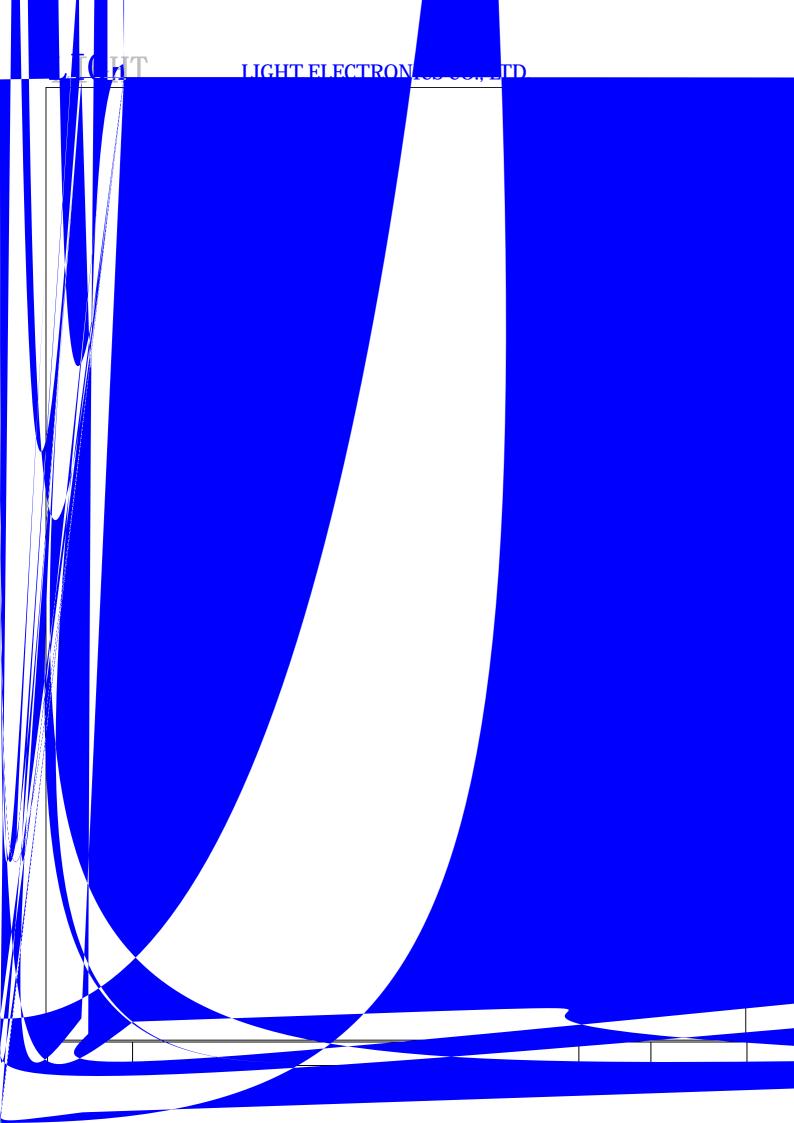
LIG	LIGHT ELECTRONICS CO., LTD.	
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# **LIGHT** LIGHT ELECTRONICS CO., LTD.



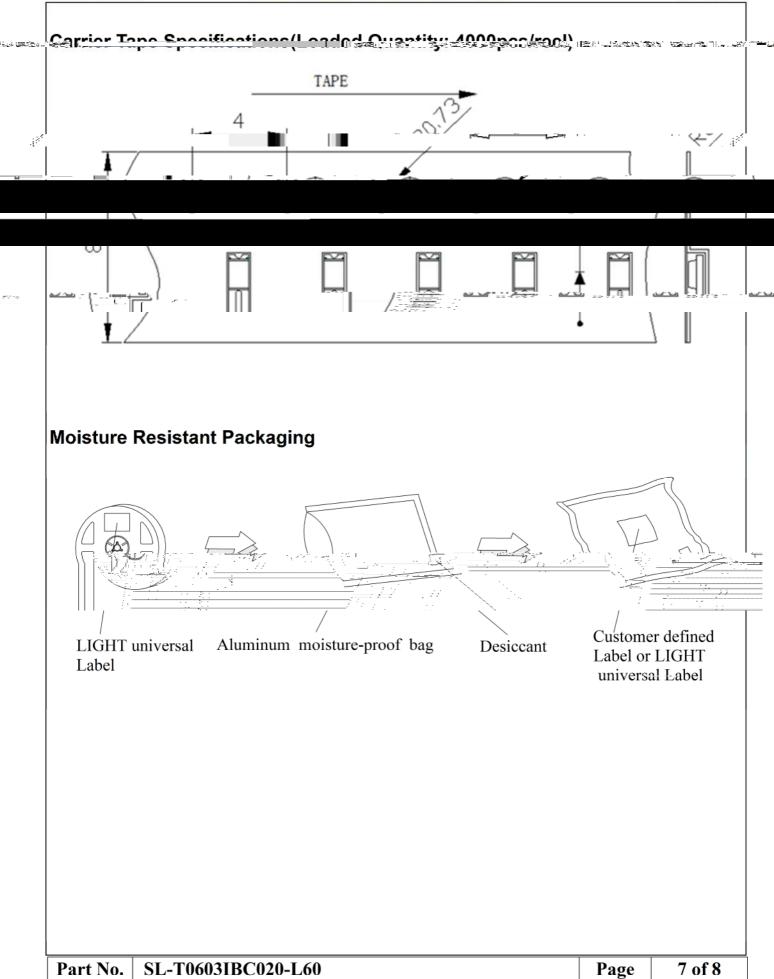
Condition for is IFP pulse: Pulse Width 0.1ms and duty 1/10.					





# LIGHT ELECTRONICS CO., LTD.

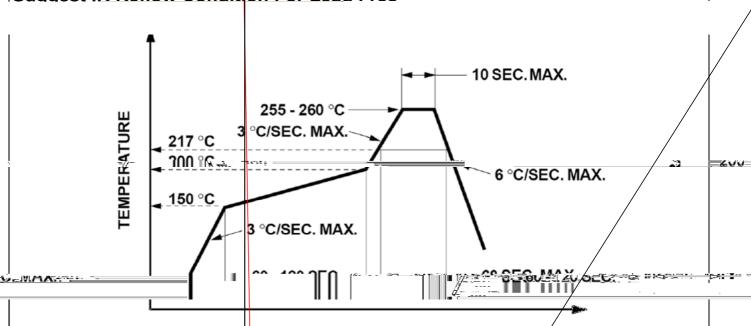




## LIGHT ELECTRONICS CO., LTD.



## Suggest IR Reflow Condition For Lead Free



#### TIME

ಅತುಜಹಗಾಜ್ಞ ಚಲು:

- 1. Reflow soldering should not be done more than two times.
- 2. When soldering, do not put stress on the LEDs during heating.

### Saldarina iran

- 1. When hand soldering, the temperature of the iron must less than 300°C for 3 seconds.
- 2. The hand solder should be done only once.

## Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.

